



Product Specification

Manual Ref: 3.6.3

Own & authorised: by AS

Affected Dept: All

Date of Issue: 15/04/2023

Reason for issue: Format updated

CHILEAN FLAME RAISINS

SPEC NO	1501-01		
ORIGIN	Chile		
DESCRIPTION	Product shall consist of clean, sound, uniformly graded fully developed fruit. The berries shall be uniform in size, free flowing and processed and packaged under hygienic conditions. The product shall be free from insect and rodent infestation.		
GENERAL	<ul style="list-style-type: none"> ▪ Material supplied will comply with all applicable UK and EEC legislation. ▪ The material will be completely free of glass fragments or particles. ▪ The material is free from GMO & Irradiation. ▪ The material will have tamper evidence on each unit. • The packaging must adhere to all applicable UK/EU laws, be free of metal or plastic, and be in an undamaged and hygienic condition. ▪ Where applicable- <ul style="list-style-type: none"> ▪ The material will be fumigated prior to shipment. ▪ The material will comply relevant international spec like USDA, AFI 		
INGREDIENTS	Raisins (99.3-99.5%), Sunflower Oil (0.5-0.7%)		
SIZE/ COUNT	Size	Size in mm	Count per 100g
	Jumbo	> 12	80-130
	Medium	9 – 12	130-200
ORGANOLEPTIC	Appearance	Well-developed berries characteristic uniform shape. Dark brown to black in colour, slightly shining with oil treatment. Fruits shall be free flowing, not sticky and clump free.	
	Flavour and Aroma	Characteristic fruity and sweet raisin flavor without being sour, fermented, bitter or foreign flavor and odours	
	Texture	Firm mouth feel with soft chewy centre	
PHYSICAL	Parameters		Value
	Pieces of stem		1 per 96 oz (6lb/2.72kg = 3.6 per carton)
	Capstems > 3 mm		15 per lb (454g)
	Sugared Berries		Max 10 %
	Development in 100 gr		
	- well matured		≥ 70 %
	- reasonably well matured		≥ 30 %
	- underdeveloped / sub standard		< 2 %
	Damage or Defects		
	- damaged		3 %
- mould		3 %	
- foreign materials, glass / plastic		0	
- insect damage		0	
Impurities		5 per 1000kg	
Stones		1 per ton	
Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.			
CHEMICAL	Parameters		Value
	Aflatoxins Total (max)		4 ppb
	Aflatoxin B1 (max)		2 ppb
	Ochratoxin A		<8ppb, tested every batch
	Moisture (max)		18.0% (max)



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MICROBIOLOGICAL	Parameters	Value
	TVC (max)	10,000 cfu/g
	E Coli (max)	10 cfu/gram
	Yeasts and Moulds (max)	3,000 cfu/gram
	Salmonella (max)	Absent in 100 grams
ALLERGENS	None	
NUTRITIONAL INFORMATION per 100g Serving	Nutrient	Amount
	Energy	1105 kJ / 261 kcals
	Fat	0.46g
	Of which saturates	0.058g
	Carbohydrate	79.2g
	Of which sugar	59.2g
	Fiber	3.7g
	Protein	3.10g
	Salt	0.02g
PACKAGING	New clean food grade polythene liners contained in new strong sealed cardboard outers each 10kg.	
LABELLING	Outers to be marked with - <ul style="list-style-type: none"> Name of vendor Net Weight Material Type and/or Lot no./Batch code Country of origin Expiry 	
STORAGE	Cool & Dry (Max ambient temp 15°C, Humidity 40 RH)	
DURABILITY DATE	24 Months from Production Date.	

Allergens:-When purchased in bulk size original packaging, manufacturer allergen policy will apply.
When purchased in quantities that need re-packaging, our allergen policies will apply.

Portuguese Spelling

Component	Manufacturer			Nuts in Bulk (Applies when bought in small quantities that need re-packaging)		
	In Product	Processed in Same Equipment	Handled on Site	In Product	Processed in Same Equipment	Handled on Site
Cereals containing GLUTEN and products thereof	NO	NO	NO	NO	YES	YES
EGGS or its derivatives	NO	NO	NO	NO	NO	NO
FISH or its derivatives	NO	NO	NO	NO	NO	NO
CRUSTACEANS / SHELLFISH	NO	NO	NO	NO	NO	NO
MOLLUSCS	NO	NO	NO	NO	NO	NO
PEANUTS or derivatives	NO	NO	NO	NO	YES	YES
SOYA BEANS or derivatives	NO	NO	NO	NO	YES	YES
MILK (LACTOSE) or its derivatives	NO	NO	NO	NO	YES	YES
NUTS , tree nuts:	NO	NO	NO	NO	YES	YES
CELERY, including celeriac and its derivatives	NO	NO	NO	NO	YES	YES
MUSTARD, referring to all parts of the plant and derivatives thereof	NO	NO	NO	NO	YES	YES
SESAME SEEDS or derivatives	NO	NO	NO	NO	YES	YES
SULPHITES >10ppm – Sulphite quantity to be given in ppm	NO	NO	NO	NO	YES	YES
LUPIN seeds or derivatives	NO	NO	NO	NO	NO	NO