



WHOLE RAW HAZELS

SPEC NO	2300-01		
ORIGIN	Turkey, USA		
DESCRIPTION	All raw material is to be prepared from whole, sound, shelled hazels of an approximately even size, processed and packed under hygienic conditions. The spec is applicable to both Conventional and Organic.		
GENERAL	<ul style="list-style-type: none"> ▪ All material supplied must comply with relevant UK and EEC legislation. ▪ Packaging must comply with applicable UK/EU laws, excluding metal or plastic, and must be undamaged and hygienic. ▪ Material supplied must be free from live infestation. If applicable, they will be fumigated prior shipment. ▪ Material must be entirely free of glass fragments or particles. ▪ Material must not contain GMOs or undergo irradiation. ▪ Each unit of material must have tamper evidence. ▪ Where applicable material must comply with all relevant international specifications eg. as USDA and AFI. 		
INGREDIENTS	100% Hazelnuts (<i>Corylus avellana</i>)		
ALLERGENS	Hazelnuts		
SIZE/ COUNT		Minimum	Maximum
	Standard 1 (13-15mm)	12	16
	Standard 2 (11-13mm)	10	14
ORGANOLEPTIC	Colour:	Typically brownish in colour	
	Texture:	Firm and crispy	
	Flavour:	Characteristic of hazelnuts, aromatic and free from off-odours.	
PHYSICAL	Defects Tolerances		Value
	Under (%) / Over (%) size total		5% max
	Twins		5% max
	Different variety		10% max
	Not fully developed, including shrunken & shriveled kernels; Stained and yellowish kernels		4% max
	Rancid*, Rotten, moldy, lemony, having bad smell and taste, damaged by insect		2% max
	Mechanically damaged kernels (including broken and pieces)		8% max
	Inshell hazelnuts, pieces of shell and tegument, hazelnut cracks and dust		0.25% max
	Foreign material		0.05% max
	Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.		
CHEMICAL	Parameters		Value
	Aflatoxins Total		4 ppb max
	Aflatoxin B1		2 ppb max
	Peroxide Value		5 meq per kilogram max
	Free Fatty Acid		1.0% max
	Moisture		5.0% max (min 2.5%)
MICROBIOLOGICAL	Parameters		Value
	TVC		10,000 per gram max
	E Coli		10 per gram max



WHOLE RAW HAZELS

	Coliforms	100 per gram max
	Yeasts and Moulds	1,000 per gram max
	Salmonella	Absent in 25 grams max
NUTRITIONAL INFORMATION per 100g Serving. Source: USDA (modified by Regulation (EU) No 1169/2011)	Nutrient	Value
	Energy	2630 kJ / 628 kcals
	Fat	60.8g
	Of which saturates	4.5g
	Carbohydrate	16.7g
	Of which sugar	4.3g
	Fibre	9.7g
	Protein	15.0g
	Salt	0.0g
PACKAGING	New clean food grade polythene liners contained in new strong sealed cardboard outers each 25kg. Complies with all relevant legislation and to be clean and free from damage. Packaging to be free from metal or plastic ties, staples or string.	
LABELLING	Outers to be marked with - <ul style="list-style-type: none"> ▪ Material Name / Type ▪ Supplier/ Processor Name ▪ Country of origin ▪ Net Weight ▪ Lot no./Batch code ▪ Expiry 	
STORAGE	Cool & Dry (Max ambient temp 15°C, Humidity 40 RH)	
DURABILITY DATE	12 Months from Production Date.	

Approval Acceptance

For our supplier					
Name	A. Shakya		Approved by	Raj Shah	
Position	Technical Manager		Position	Director	
Date	08/04/2024		Date	08/04/2024	

Allergens:-When purchased in bulk size original packaging, manufacturer allergen policy will apply.
When purchased in quantities that need re-packaging, our allergen policies will apply.

Component	Manufacturer			Nuts in Bulk (Applies when bought in small quantities that need re-packaging)		
	In Product	Processed in Same Equipment	Handled on Site	In Product	Processed in Same Equipment	Handled on Site
Cereals containing GLUTEN and products thereof	NO	NO	NO	NO	YES	YES
EGGS or its derivatives	NO	NO	NO	NO	NO	NO
FISH or its derivatives	NO	NO	NO	NO	NO	NO
CRUSTACEANS / SHELLFISH	NO	NO	NO	NO	NO	NO
MOLLUSCS	NO	NO	NO	NO	NO	NO
PEANUTS or derivatives	NO	NO	NO	NO	YES	YES
SOYA BEANS or derivatives	NO	NO	NO	NO	YES	YES
MILK (LACTOSE) or its derivatives	NO	NO	NO	NO	YES	YES
NUTS, tree nuts:	YES	YES	YES	YES	YES	YES
CELERY, including celeriac and its derivatives	NO	NO	NO	NO	YES	YES
MUSTARD, referring to all parts of the plant and derivatives thereof	NO	NO	NO	NO	YES	YES
SESAME SEEDS or derivatives	NO	NO	NO	NO	YES	YES
SULPHITES >10ppm – Sulphite quantity to be given in ppm	NO	NO	NO	NO	YES	YES
LUPIN seeds or derivatives	NO	NO	NO	NO	NO	NO